

B&I POLYCONTAINERS (PTY) LTD SPECIFICATION

Description: 1L 28/415 BOSTON TALL		Date: 28/10/2015	Code: BI 341
Plain:	Decorate:	Assemble:	Preferred Machine:
Mould:	Cavity: 1-2	Cycle: 19 Secs	
Customer: B&I	Drawing: NO	Revision: NEW	Date: 21/04/2016

M A T E R I A L S

Material Type:			
1. P.E.T	2.	Colourants:	
		Code:	Colour:
		1.	CLEAR
Regrind:%			

FITMENTS, CORRESPONDING ITEMS, OUTWORK & PACKING

1. 28MM SCREW ON	2.		
Pack Type: PLACE	Pack Size: 92	Box: 02	Liner: YES
Pack Detail: 4 ROWS OF 7: 3 ROWS OF 6: 2 LAYERS INVERTED			

Q U A L I T Y A S S U R A N C E :

Gauge:	Description:	Min:	Max:	Sampling:
Dimensions	1. Bore			
	2. Thread/Barb			
	3. Neck Height			
	Body Diam:	101.0M,M	Wall Min:	Wall Max:
	Weight Min:	37.06	Target:	38.06 Max: 39.06
	E. Minor:		Barb:	Lip:
O/Height	Thread:		Neck Height:	Bore:
Capacity:	Target:		Brimfull:	
Tests:		Criteria/Other Tests:		
Drop	3 Drops from 1m	1. Distribution		
Cap Fit		2. Stable Base		
Leak	Standard 0.50 bar	3. Parting Line		
Leak	Fill with water and place on side	4. Colour/Surface Finish		
		5. Packer to wear gloves		
B&I POLYCONTAINERS	NO FLASH ON LIP	6. Trimming		
		7. Glass Clarity		
		8. Water Marks		