

## B&I POLYCONTAINERS (PTY) LTD SPECIFICATION

Description: <b>100ml round/3</b>		Date: <b>03\02\10</b>	Code BI 146
Plain:	Decorate:	Assemble:	Preferred Machine:
Mould:	Cavity: <b>1 -4</b>	Cycle: <b>13 secs</b>	
Customer: <b>B&amp;I stock</b>	Drawing: <b>yes</b>	Revision: <b>YES</b>	Date: <b>16/05/2017</b>

### M A T E R I A L S

Material Type:			
1. PVC	2.	Colourants:	
<b>GFD64DV C5</b>		Code:	Colour:
		1.	<b>CLEAR</b>
Regrind:30 %		2.	

### FITMENTS, CORRESPONDING ITEMS, OUTWORK & PACKING

1. <b>13 snap on</b>	2.	SUPPLIER: <b>CUSTOMER</b>	
Pack Type: <b>PLACE</b>	Pack Size: <b>728</b>	Box: <b>02</b>	Liner: <b>yes</b>
Pack Detail: <b>14 rows of 13: 4 layers inverted</b>			

### Q U A L I T Y   A S S U R A N C E :

Gauge:	Description:	Min:	Max:	Sampling:		
Dimensions	1. Bore					
	2. Thread/Barb					
	3. Neck Height					
	Body Diam:	<b>41.50+/- 0.5MM</b>	Wall Min:	<b>0.40</b>	Wall Max:	<b>0.60</b>
	Weight Min:	<b>9.06</b>	Target:	<b>10.06</b>	Max:	<b>11.06</b>
	E. Minor:	<b>22.2+/- 0.1MM</b>	Barb:	<b>24.3+/- 0.1MM</b>	Lip:	<b>2.2+/- 0.3MM</b>
O/Height <b>107.6+/-1MM</b>	Thread:		Neck Height:	<b>11.5+/- 0.3MM</b>	Bore:	<b>17.1+0.1MM</b>
Capacity:	Target:	<b>100</b>		Brimfull:	<b>111.1</b>	
Tests:		Criteria/Other Tests:				
Drop	3 Drops from 1m	1. Distribution				
Cap Fit		2. Stable Base				
Leak	Standard 0.50 bar	3. Parting Line				
Leak	Fill with water and place on side	4. Colour/Surface Finish				
		5. Packer to wear gloves				
<b>B&amp;I POLYCONTAINERS</b>	<b>100% - NO LEAK</b>	6. Trimming				
		7. Glass Clarity				
		8. score marks				